



Westlake Polymers

Enhancing your life every day

EC1390

Low Density Polyethylene

Application/Uses

- Coatings for paper/paperboard

Product Description

WESTLAKE low-density polyethylene EC1390 is used primarily in extrusion-coating applications that require fast line speeds and relatively low coating weights. When compared with other low-density polyethylene coating materials that have considerably lower melt indexes, EC1390 has slightly better adhesion to paper substrates and can be heat-sealed at a slightly lower temperature. However, high melt index coating materials produce slightly more neck-in and a narrower heat-sealing temperature.

Typical Physical Properties

| <u>Property^a</u> | <u>Test^b Method</u> | <u>Typical Value, Units^c</u> |
|--|--------------------------------|--|
| Melt Index (Condition 190°C/2.16 kg) | D 1238 | 15.0 g/10 min |
| Density | D 4883 | 915 kg/m ³ (0.915 g/cm ³) |
| Tensile Stress @ Break 500 mm/min (20 in./min) | D 638 Type IV | 9.0 MPa (1300 psi) |
| Elongation @ Break 500 mm/min (20 in./min) | D 638 Type IV | 300% |
| Flexural Modulus (2% Secant) 12.7 mm/min (0.5 in./min) | D 790 | 193 MPa (28,000 psi) |

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

NOTES

Kosher Compliant. Where required, test specimens are compression molded according to ASTM D1928.

FDA

This product has some 21 CFR clearances. Please contact Westlake Product Regulatory Department for statements.

PROCESSING

Melt temperatures of 575° F - 625° F are recommended for Westlake EC1390.

COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

WESTLAKE CHEMICAL CORPORATION
2801 Post Oak Blvd Suite 600 Houston, Texas
Customer Service: 1-800-545-9577