

## Technical Data Sheet

### Applications

- Shrink film
- Clarity film

### Product Description

Westlake EG617 is an LDPE resin suggested for use in films requiring good clarity and toughness. It has excellent processability, and is often used as a blend component with LLDPE in clarity packaging applications to provide bubble stability.

### Typical Physical Properties

Property <sup>a</sup>		Test Method <sup>b</sup>	Typical Value, Units <sup>c</sup>
Melt Index (Condition 190°C/2.16 kg)		D 1238	0.75 g/10 min
Density (Base Formulation)		D 1505	922 kg/m <sup>3</sup> (0.922 g/cm <sup>3</sup> )
Dart Impact		D 1709	50 g
Haze (Formulated Version)		D 1003	6.0 %
Gloss @ 45° (Formulated Version)		D 2457	70
Tensile Strength @ Break	M.D.	D 882	24.8 MPa (3,600 psi)
	T.D.	D 882	15.2 MPa (2,200 psi)
Elongation @ Break	M.D.	D 882	220 %
	T.D.	D 882	600 %
1% Secant Modulus	M.D.	D 882	197.2 MPa (28,600 psi)
	T.D.	D 882	259.2 MPa (37,600 psi)

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

### Notes

Test specimens for blown film: nominal thickness 1.25 mils; blow up ratio 2.5:1, die gap 35 mils.

### Processing

Melt temperatures of 400°F – 430°F are recommended for Westlake EG617 with blow-up ratios of 1.5:1 or higher.

### Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

*Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the Seller's conditions of sale.*