



## Application/Uses

- Medical

## Product Description

WESTLAKE low-density polyethylene EM812 is a low-density formulation used for injection molding. It is an outstanding material for molding lids and other container closures because it processes easily on automatic molding equipment to produce molded items with excellent gloss, clarity and warpage resistance.

## Typical Physical Properties

<u>Property<sup>a</sup></u>	<u>Test<sup>b</sup> Method</u>	<u>Typical Value, Units<sup>c</sup></u>
Melt Index (Condition 190°C/2.16 kg)	D 1238	200.0 g/10 min
Density	D 4883	909 kg/m <sup>3</sup> (0.909 g/cm <sup>3</sup> )
Tensile Stress @ Break 500 mm/min (20 in./min)	D 638 Type IV	6 MPa (900 psi)
Elongation @ Break 500 mm/min (20 in./min)	D 638 Type IV	100%

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

## NOTES

Where required, test specimens are compression molded according to ASTM D1928.

## FDA

This resin grade complies with 21 CFR 177.1520. For further information, please contact Product Regulatory Compliance.

## PROCESSING

Melt temperatures of 300° F - 330° F are recommended for Westlake Chemical EM812.

## COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

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