Product Data Sheet
Epolene® C-26 Polymer

Application/Uses
- Automotive
- Building and Construction
- Rubber and Plastic Modification

Key Attributes
- Balances attraction between polar fillers / reinforcements and non polar polymers
- Coupling agent for PE composites
- Maleic anhydride grafted polyethylene (PE)

Product Description
Epolene C-26 is a maleic anhydride grafted polyethylene coupling agent for polyolefin (PE, PP etc...) composites. The polar functionality and molecular weight are optimized to provide balanced attraction between polyolefin and reinforcements / fillers like glass, wood, minerals, and metals. Epolene C-26 Polymers are products of Westlake Chemical Corporation and are protected under one or more of the following U.S. patents: 5,955,547 and 6,046,279; and their foreign equivalents.

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Typical Value, Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer Type</td>
<td>Ma-PE</td>
<td></td>
</tr>
<tr>
<td>Acid Number (mg KOH/g)</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>Mettler Softening Point</td>
<td>120 DSC Tm,°C</td>
<td></td>
</tr>
<tr>
<td>Penetration Hardness a</td>
<td>ASTM D 5 &lt;1 dmm</td>
<td></td>
</tr>
<tr>
<td>Viscosity, Brookfield b</td>
<td>Solid @ this temp</td>
<td></td>
</tr>
<tr>
<td>@ 125°C (257°F)</td>
<td>MI = 8</td>
<td></td>
</tr>
<tr>
<td>@ 190°C (374°F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Molecular Weight c M_w</td>
<td>65,000</td>
<td></td>
</tr>
</tbody>
</table>

a Needle under 100-g load for 5s @ 25 deg C; tenths of mm
b MI = Melt Index @ 190 deg C, 2.16 kg weight
c Molecular weight measured via Gel Permeation Chromatography (GPC) using polystyrene standards

Compatibility and Solubility
Epolene polymers are compatible with many polymers, resins, and natural and synthetic waxes.
Packaging

*Epolene* C-26 is supplied as free-flowing pellets, packaged in multiwall paper bags with a polyethylene coated inner liner [22.67 kg (50 lb) net weight]. The bags are palletized and stretch wrapped to prevent contamination during storage and shipment.

Storage

The useful life of this product can be affected by storage and handling conditions. When stored in the original unopened container in an enclosed area and protected from moisture, extreme temperatures and contamination, this product is estimated to continue to meet applicable sales specifications for more than 3 years from the date of manufacture. First in first out (FIFO) inventory control is recommended.

It is your responsibility to determine that our product is safe, lawful and technically suitable for your intended uses. Please note that this letter is provided to you as one of the means to assist you in analyzing our product, and does not serve to modify or amend our sales contract or sales arrangement.

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