

Applications

- Stretch wrap
- Agricultural films
- Trash bags

Product Description

HIFOR® LF1020 is a butene LLDPE resin with excellent mechanical and downgauging properties. It is suitable in can liners, stretch wrap, agricultural films, co-extruded films, and blending with LDPE in packaging applications.

Typical Physical Properties

Property ^a		Test Method ^b	Typical Value, Units ^c
Melt Index		D 1238	1.1 g/10 min
Density		D 1505	919 kg/m ³ (0.919 g/cm ³)
Dart Impact		D 1709	85 g/mil
Haze (Base Formulation)		D 1003	9.0%
Elmendorf Tear Resistance	M.D.	D 1992	130 gf
	T.D.	D 1992	490 gf
Ultimate Tensile	M.D.	D 882	5,500 psi
	T.D.	D 882	3,500 psi
Elongation	M.D.	D 882	800%
	T.D.	D 882	950%
1% Secant Modulus	M.D.	D 882	27,000 psi
	T.D.	D 882	33,000 psi

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.0 mils; blow up ratio 2.5:1, die gap 100 mils.

Processing

Melt temperatures of 400°F – 440°F are recommended for HIFOR® LF1020 with blow-up ratios of 1.5:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

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