Safety Data Sheet

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

Product Name: Epolene® Maleated Polyethylene Copolymer Powder

Synonyms: Ethylene – maleic anhydride copolymer; Functionalized poly(ethylene-co-hexene); Maleated LLDPE; Maleated Polyethylene

Product Grades: C-26P, C-70P

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s): Plastics, wax, adhesives

1.3 Details of the supplier of the safety data sheet

Manufacturer: Westlake Polymers LLC
2801 Post Oak Blvd.
Houston, TX 77056
United States
www.westlake.com

Telephone (General): 713-960-9111

1.4 Emergency telephone number

800-424-9300 – CHEMTREC

Section 2: Hazards Identification

EU/EEC
According to EU Directive 67/548/EEC (DSD) or 1999/45/EC (DPD)

2.1 Classification of the substance or mixture

CLP: Not classified

DSD/DPD: Not classified

2.2 Label Elements

CLP

Hazard Statements: No label element(s) required

Risk Phrases: No label element(s) required

DSD/DPD

2.3 Other Hazards

CLP

- May form combustible dust concentrations in air.
  According to Regulation (EC) No. 1272/2008 (CLP) this material is not considered hazardous.

DSD/DPD

- May form combustible dust concentrations in air.
  According to European Directive 1999/45/EC this material is not considered dangerous.

United States (US)
According to OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture
OSHA HCS 2012

2.2 Label elements

OSHA HCS 2012 Hazard statements

- **WARNING**
  May form combustible dust concentrations in air.

2.3 Other hazards

OSHA HCS 2012


Canada

According to WHMIS

2.1 Classification of the substance or mixture

WHMIS

- Not classified

2.2 Label elements

WHMIS

- No label element(s) required.

2.3 Other hazards

WHMIS

- May form combustible dust concentrations in air.
  In Canada, the product mentioned above is not considered hazardous under the Workplace Hazardous Materials Information System (WHMIS).

Section 3 - Composition/Information on Ingredients

3.1 Substances

- Material does not meet the criteria of a substance in accordance with Regulation (EC) No 1272/2008.

3.2 Mixtures

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Identifiers (CAS)</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(ethylene-co-1-hexene)</td>
<td>25213-02-9</td>
<td>&gt;99%</td>
</tr>
<tr>
<td>Antioxidants</td>
<td>Proprietary</td>
<td>&lt;0.2</td>
</tr>
<tr>
<td>Acid neutralizer</td>
<td>Proprietary</td>
<td>&lt;0.15</td>
</tr>
<tr>
<td>Maleic anhydride</td>
<td>108-31-6</td>
<td>&lt;0.05</td>
</tr>
</tbody>
</table>

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

- **IF INHALED:** If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

Skin

- For thermal burns, flush or submerge effected area in cold water to dissipate heat. Cover with clean bandage material. Do not peel material from skin. Get medical attention. For contact at ambient temperatures, wash with soap and water.

Eye

- If dust or molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. If irritation persists, get medical attention immediately.

Ingestion

- First aid is not expected to be necessary if material is used under ordinary conditions and as recommended.

4.2 Most important symptoms and effects, both acute and delayed
### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to Physician**

- Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

### Section 5 - Firefighting Measures

#### 5.1 Extinguishing media

**Suitable Extinguishing Media**

- Water fog, dry chemical, foam, carbon dioxide.

**Unsuitable Extinguishing Media**

- None known.

#### 5.2 Special hazards arising from the substance or mixture

**Unusual Fire and Explosion Hazards**

- Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

**Hazardous Combustion Products**

- Carbon dioxide, carbon monoxide, formaldehyde, acetaldehyde, other low molecular weight organic alcohols, aldehydes, methyl ketones, carboxylic acids and irritating smoke.

#### 5.3 Advice for firefighters

- Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

### Section 6 - Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

**Personal Precautions**

- Do not walk through spilled material. Do not breathe dust. Avoid contact with skin and eyes. Wear appropriate personal protective equipment, avoid direct contact.

**Emergency Procedures**

- Contain spill and monitor for excessive dust accumulation. Avoid unnecessary personnel and equipment traffic in the spill area. Ventilate closed spaces before entering.

#### 6.2 Environmental precautions

- No special environmental precautions necessary.

#### 6.3 Methods and material for containment and cleaning up

**Containment/Clean-up Measures**

- Avoid generating dust.
- Use clean nonsparking tools to collect material.
- Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

#### 6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

### Section 7 - Handling and Storage

#### 7.1 Precautions for safe handling

**Handling**

- Avoid contact with molten material; do not breathe fumes, vapors, dust or sprays from molten or burning material. When processing at > 600°F (315°C), consider use of a respirator to avoid breathing decomposition products.
- Do not use in areas without adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and
mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

- Use appropriate Personal Protective Equipment (PPE) Avoid contact with skin and eyes. Do not breathe dust. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

### 7.2 Conditions for safe storage, including any incompatibilities

**Storage**

- Keep container closed and in ventilated area, away from ignition sources, heat, open flames, and direct sunlight. Do not store with incompatible materials.

### 7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses

### 7.4 Other Information

- For prevention of fire and explosion, keep from contact with incompatible materials. Minimize dust generation and accumulation. Because product may accumulate a static charge, use proper bonding and/or grounding procedures prior to transfer. In the United States of America, refer to NFPA® Pamphlet No. 654, “Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, 2006 edition.”

### 8.1 Control parameters

#### Exposure Limits/Guidelines

<table>
<thead>
<tr>
<th>Result</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maleic anhydride (108-31-6) TWAs</td>
<td>0.01 mg/m³ TWA (inhalable fraction and vapor)</td>
<td>0.25 ppm TWA; 1 mg/m³ TWA</td>
<td>0.25 ppm TWA; 1 mg/m³ TWA</td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

**Engineering Measures/Controls**

- Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances; such as poorly ventilated spaces, very hot processing, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.

**Personal Protective Equipment**

**Respiratory**

- For limited exposure use an N95 dust mask. For prolonged exposure use an air-purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or symptoms are experienced.

**Eye/Face**

- Wear safety goggles.

**Hands**

- Wear thermally resistant gloves and long sleeves when handling molten product.

**Skin/Body**

- Wear long sleeves and/or protective coveralls.

**Environmental Exposure Controls**

- Follow best practice for site management and disposal of waste.

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**Key to abbreviations**

- ACGIH = American Conference of Governmental Industrial Hygiene
- NIOSH = National Institute of Occupational Safety and Health
- OSHA = Occupational Safety and Health Administration
- STEL = Short Term Exposure Limits are based on 15 minute exposures
- TWA = Time Weighted Averages are based on 8h/day, 40h/week exposures
### Material Description

<table>
<thead>
<tr>
<th>Physical Form</th>
<th>Solid</th>
<th>Appearance/Description</th>
<th>Whitish solid with a slight to mild odor.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>White</td>
<td>Odor</td>
<td>Slight to mild.</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>0.32 ppm (Maleic anhydride)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### General Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>NDA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Softening Point</td>
<td>115 to 126°C (239 to 259°F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>&gt;300°C (573°F) (estimated)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Gravity/Relative Density</td>
<td>0.91 to 0.92 Water=1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viscosity</td>
<td>NDA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>0.32 ppm (Maleic anhydride)</td>
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</tr>
<tr>
<td>Odor</td>
<td>White</td>
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<tr>
<td>Odor Threshold</td>
<td>0.32 ppm (Maleic anhydride)</td>
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<td></td>
</tr>
<tr>
<td>pH</td>
<td>NDA</td>
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</tr>
<tr>
<td>Water Solubility</td>
<td>Negligible.</td>
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<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not Explosive.</td>
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<td></td>
</tr>
</tbody>
</table>

### Volatility

<table>
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<tr>
<th>Property</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>NDA</td>
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### Flammability

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>UEL</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>LEL</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>Autoignition</td>
<td>NDA</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Flammable.</td>
<td></td>
</tr>
</tbody>
</table>

### Environmental

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Octanol/Water Partition coefficient</td>
<td>NDA</td>
<td></td>
</tr>
</tbody>
</table>

### 9.2 Other Information
- No additional physical and chemical parameters noted.

### Section 10: Stability and Reactivity

#### 10.1 Reactivity
- No dangerous reaction known under conditions of normal use.

#### 10.2 Chemical stability
- Stable under normal temperatures and pressures.

#### 10.3 Possibility of hazardous reactions
- Hazardous polymerization not indicated.

#### 10.4 Conditions to avoid
- Heat, sparks, open flame.

#### 10.5 Incompatible materials
- Strong oxidizing agents, fluorine.

#### 10.6 Hazardous decomposition products
- No data available

### Section 11 - Toxicological Information

#### 11.1 Information on toxicological effects

<table>
<thead>
<tr>
<th>Component Name</th>
<th>CAS</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Antioxidants</td>
<td>Proprietary</td>
<td><strong>Acute Toxicity:</strong> Ingestion/Oral-Rat LD50 • &gt;5000 mg/kg; Lungs, Thorax, or Respiration: Dyspnea; Inhalation-Rat LC50 • &gt;1800 mg/m³ 4 Hour(s); Skin-Rat LD50 • &gt;2000 mg/kg;</td>
</tr>
</tbody>
</table>
GHS Properties | Classification
--- | ---
Acute toxicity | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Aspiration Hazard | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Carcinogenicity | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Germ Cell Mutagenicity | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Skin corrosion/Irritation | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Skin sensitization | EU/CLP•NDA
 | OSHA HCS 2012•NDA
STOT-RE | EU/CLP•NDA
 | OSHA HCS 2012•NDA
STOT-SE | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Toxicity for Reproduction | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Respiratory sensitization | EU/CLP•NDA
 | OSHA HCS 2012•NDA
Serious eye damage/Irritation | EU/CLP•NDA
 | OSHA HCS 2012•NDA

Route(s) of entry/exposure
- Inhalation, Skin, Eye, Ingestion

Medical Conditions Aggravated by Exposure
- Disorders of the lungs.

Potential Health Effects

Inhalation

Acute (Immediate)
- Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs but reactions are typically reversible.

Chronic (Delayed)
- Prolonged exposure to the dust may cause wheezing, chest tightness, productive cough nasal irritation and symptoms of chronic respiratory disease.

Skin

Acute (Immediate)
- Exposure to dust may cause mechanical irritation.

Chronic (Delayed)
- No data available.

Eye

Acute (Immediate)
- Exposure to dust may cause mechanical irritation. Excessive concentrations of nuisance dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.

Chronic (Delayed)
- No data available.

Ingestion

Acute (Immediate)
- Excessive concentrations of nuisance dust in the workplace may cause mechanical
irritation to mucous membranes.

Chronic (Delayed)

- No data available

Key to abbreviations
LC = Lethal Concentration
LD = Lethal Dose
MLD = Mild
TD = Toxic Dose

Section 12 - Ecological Information

12.1 Toxicity
- NDA

12.2 Persistence and degradability
- NDA

12.3 Bioaccumulative potential
- NDA

12.4 Mobility in Soil
- NDA

12.5 Results of PBT and vPvB assessment
- PBT and vPvB assessment has not been carried out.

12.6 Other adverse effects
- NDA

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product waste
- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Packaging waste
- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

<table>
<thead>
<tr>
<th>14.1 UN number</th>
<th>14.2 UN proper shipping name</th>
<th>14.3 Transport hazard class(es)</th>
<th>14.4 Packing group</th>
<th>14.5 Environmental hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>NDA</td>
<td>Not regulated</td>
<td>NDA</td>
<td>NDA</td>
</tr>
<tr>
<td>TDG</td>
<td>NDA</td>
<td>Not regulated</td>
<td>NDA</td>
<td>NDA</td>
</tr>
<tr>
<td>IMO/IMDG</td>
<td>NDA</td>
<td>Not regulated</td>
<td>NDA</td>
<td>NDA</td>
</tr>
<tr>
<td>IATA/ICAO</td>
<td>NDA</td>
<td>Not regulated</td>
<td>NDA</td>
<td>NDA</td>
</tr>
</tbody>
</table>

14.6 Special precautions for user
- None known.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
- Not relevant.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications
- None
Inventories

- These products comply with the following inventories:
  - Australia AICS
  - Canada DSL/NDSL
  - China EU EINECS/ELNICS
  - Japan ENCS
  - Korea KECI
  - New Zealand
  - Philippines PICCS
  - USA TSCA

California Prop 65

- In compliance, no reportable substances

CERCLA

- In the event of a spill, the end user should verify whether reporting is required under local, state, and/or federal regulations.

CONEG

- These products are in compliance with the heavy metals requirements of the Coalition of Northeastern Governors and California Toxics in Packaging Prevention Act (AB2021).

Ozone Depleting Substances

- In compliance with 40 CFR 82, no reportable substances.

RCRA

- In the form delivered by Westlake, these products are not considered as hazardous waste, and are not subject to reporting under the Resource Conservation and Recovery Act.

15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out.

Section 16 - Other Information

Last Revision Date: 14/April/2016
Preparation Date: 21/March/2016
For Other Information: Contact Westlake Polymers LLC Customer Service 1-800-545-9577
(Monday-Friday, 7:30am-5:00pm - central standard time)

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The information in this sheet is valid for cited regulations published as of the date this
document was prepared, as shown herein. Updates may be prepared as the regulations are amended or pending revised information about the resin. It is the customer’s responsibility to seek updated regulatory information on any specific resin.

Key to abbreviations
NDA = No data available