

## Technical Data Sheet

### Applications

- Films – blown and cast
- Impact modifier
- Heat seal layers

### Key Attributes

- Adhesion to & compatibility with various polymers
- Low temperature flexibility
- Soft & flexible without plasticizer

### Product Description

EBAC+® SP1903 is an 18% ethylene butyl acrylate block copolymer designed for blown film, tie-layers, and extrusions where flexibility, compatibility, or low heat seal temperatures are required. SP1903 provides excellent impact modification of CPET trays, PET sheeting, and PET molded bottles.

### Typical Physical Properties

Property <sup>a</sup>	Test Method <sup>b</sup>	Typical Value, Units <sup>c</sup>
Butyl Acrylate Content	Westlake	18 weight %
Melt Index (Condition 190°C/2.16 kg)	D 1238	0.45 g/10 min
Density	D 1505	927 kg/m <sup>3</sup> (0.927 g/cm <sup>3</sup> )
Melting Point by DSC (T <sub>m</sub> )	D 3418	101°C (214°F)
Vicat Softening Point	D 1525	62°C (144°F)
Brittleness Temperature	D 746	< -73°C (< -99°F)
Durometer Hardness – Shore D Scale	D 2240	40
Tensile @ Break (500 mm/min, 20 in/min)	D 638 Type IV	13.8 MPa (2,000 psi)
Elongation @ Break (500 mm/min, 20 in/min)	D 638 Type IV	730%

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

### Notes

The reported properties were measured from compression molded specimens prepared according to ASTM D 1928.

### Processing

Processing conditions for butyl acrylate copolymer resins vary depending upon application, fabrication equipment, and resin use. These resins are thermally stable and process like LDPE.

### Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

*Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.*