

Technical Data Sheet

Applications

- Films – blown and cast
- Flexible packaging
- Heat seal layers
- IV containers and tubing
- Compatibilizer

Key Attributes

- Adhesion to & compatibility with various polymers
- Low temperature heat & RF sealing
- Low temperature flexibility
- Soft & flexible without plasticizers

Product Description

EMAC® SP2205 is a 20% ethylene methyl acrylate (EMA) copolymer designed for blown or cast film, tie-layers, and extrusions where flexibility, compatibility, or low heat seal temperatures are required. EMAC® SP2205 provides excellent adhesion to polyolefins, polyesters, and other polymers while providing outstanding low temperature performance.

Typical Physical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
Methyl Acrylate Content	Westlake	20% weight
Melt Index (Condition 190°C/2.16 kg)	D 1238	2.0 g/10 min
Density	D 1505	942 kg/m ³ (0.942 g/cm ³)
Vicat Softening Temperature	D 1525	55°C (131°F)
Melting Point by DSC (T _m)	D 3418	84°C (183°F)
Brittleness Temperature	D 746	< -73°C (< -99°F)
Durometer Hardness Shore D Scale	D 2240	40
Tensile Stress @ Break (500 mm/min, 20 in/min)	D 638 Type IV	12 MPa (1,690 psi)
Elongation @ Break (500 mm/min, 20 in/min)	D 638 Type IV	800%

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

The reported properties were measured from compression molded specimens prepared according to ASTM D 1928.

Processing

Processing conditions for methyl/butyl acrylate copolymer resins vary depending upon application, fabrication equipment, and other resin use. These resins are thermally stable and process like LDPE.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

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